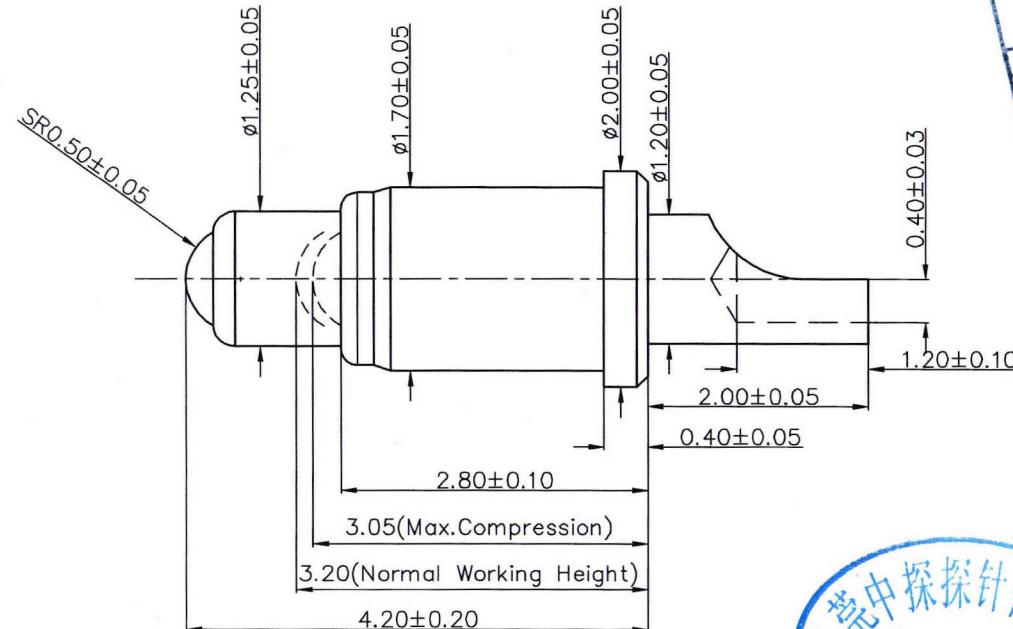


REVISIONS (修正)

NO. (序号)	DESCRIPTION(描述)	DCN NO.(变更号)	DATE(日期)
D.0	NEW RELEASE	DCN-2018/10037	2018.10.11



Please Approve this Drawing	
Date	Tony Huang
Signature	2018.10.11



NOTE;

1.Material

Plunger: brass
Barrel: brass
Spring: SUS
Ball: SUS

2.Plating

Plunger&Barrel: 10 micro-inch minimum Au over 50~120 micro-inch nickel
Ball: 15 microinch mumimum Pd over 15 microinch mumimum PdNi
over 40~80 microinch Ni

3.Electrical

Rated current & voltage: DC12V; 2A.

Contact resistance: 100 mohm maximum at working height(quiescence)

4.Mechanical

Spring force: 80±20g at Normal working height

Durability: 2,000 cycles(minimum)

5.To ensure the best usage,please operate it based on the working height
Based on the engineering drawings,shall not exceed the maximum allowed compression

6. When the current is greater than 1A then need to
increase the time delay circuit(3 second)

7.RoHS & HF complied product.

DRAW (设计)	王云	SCALE (比例)	20 : 1	UNIT (单位)	mm	DRAWING NO. (图号)	P5079PP05
COUNTER SIGN (会签)		SHEET (页数)	1 of 1	PROJECT (项目)	见图	MATERIAL (材质)	Seeing notes (见备注)
AUDIT (审核)	质高已	DATE (日期)	2018.10.11	VER (版次)	D.0	TITLE (品名)	Pogo pin
APPROVE (核准)	高文海	PLATE (银层)	Seeing notes(见备注)				

THE UNMARKED TOLERANCE ARE AS BELOW :
(未标记的公差)
LENGTH (尺寸) ANGLE (角度)
0~6.0 ±0.05mm 0. ±2.0°
6~30 ±0.10mm 0.0 ±1.0°
>30~120 ±0.15mm 0.00 ±0.50°

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