

CCP Contact Probes

Pogo Pin Connector

History

2020 New Product Line: High Speed Network Cable 2020 Korea Subsidiary established.

2019 Japan Singapore Sub and India Office established.

2018 Germany Subsidiary established.

2016 Industrial Connector & Crown Spring Connector.

2014 CCP US Subsidiary established.

2012 Set up 100k class clean room production line.

2006 IC Testing

2003 Listed in Taiwan Stock Market (TW.6217).

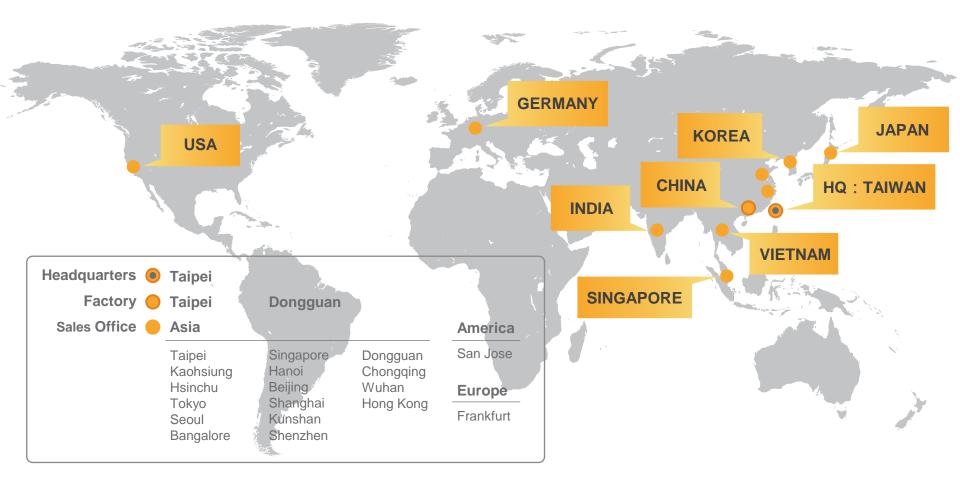
2002 Pogo Pin Connector

2001 Dongguan CCP Contact Probes Co., Ltd established.

1986 ICT Testing

1986 CCP Contact Probes Co., Ltd. Established.

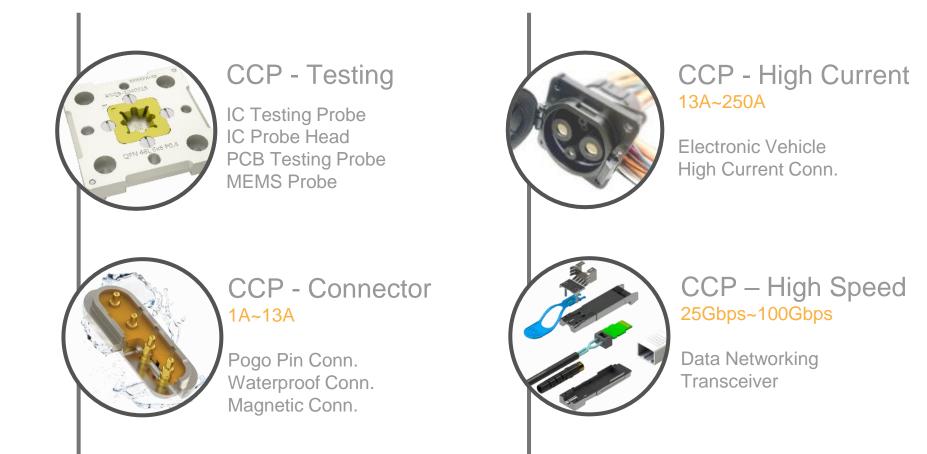
CCP Contact Probes



Selected Customers:



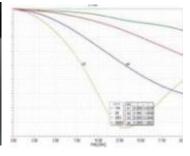
Product Portfolio



Core Advantages

High Frequency Simulation





HFSS

Material Development

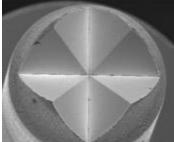


Plating Lab

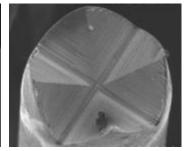


Self-owned Plating Factory

Mirror Process

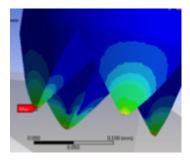


CCP's Product



Other Provider

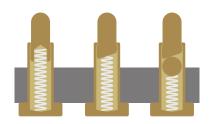
Finite Element Analysis



ANSYS

Manufacturing Capacity

Pogo Pin Connectors



60 Mio Pins / Month

Testing Probes



2 Mio Pins / Month



Verification Ability

Testing Items

Environmental

Waterproof Humidity Test Salt Spray Thermal Impact Resist. To Solder Heat Vibration

Electrical

Contact Resistance Insulation HIPOT Rated Current

Mechanical

Retention Force Life Cycle Vibration Mechanical Shock

Other

Drop Soldering Side Force Solderability

Quality Management

Quality System

ISO 9001: 2015

Quality Management Systems

ISO 13485: 2016

Medical devices - Quality management systems

ISO 14001: 2015

Environmental Management System

IATF 16949: 2016

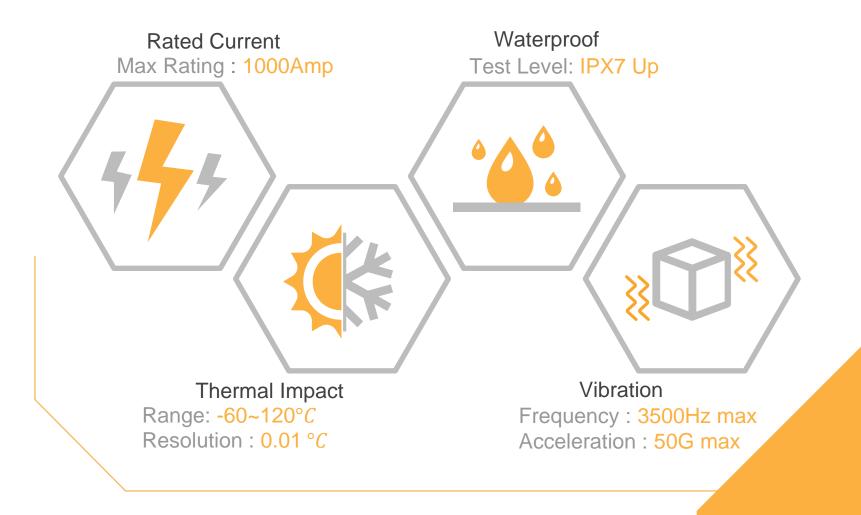
Automotive Quality Management System

QC 080000

Hazardous Substance Process Management



Testing Equipment



Product Line - Pogo Pin Connector



Pogo Pin Connector



2 in 1 Tablet Connector



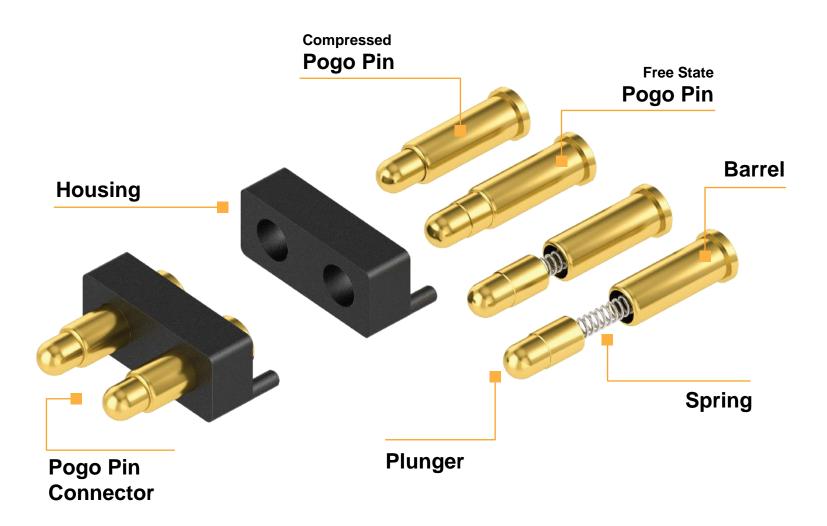
Magnetic Connector



Waterproof Connector



Connector: Basic Structure



Connector - Inner Structure

Back Drill

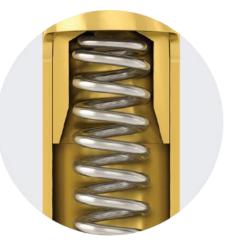
The drilled tail makes extra space for spring and creates a shorter pogo pin.

Bias Tail

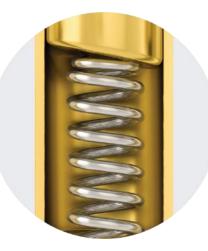
The bias tail of plunger creates lateral force and better contact.

Ball

The ball inside stabilizes the contacting areas for a better performance.



Pin Length: ≈ 2.5 mm Current: **1 A**

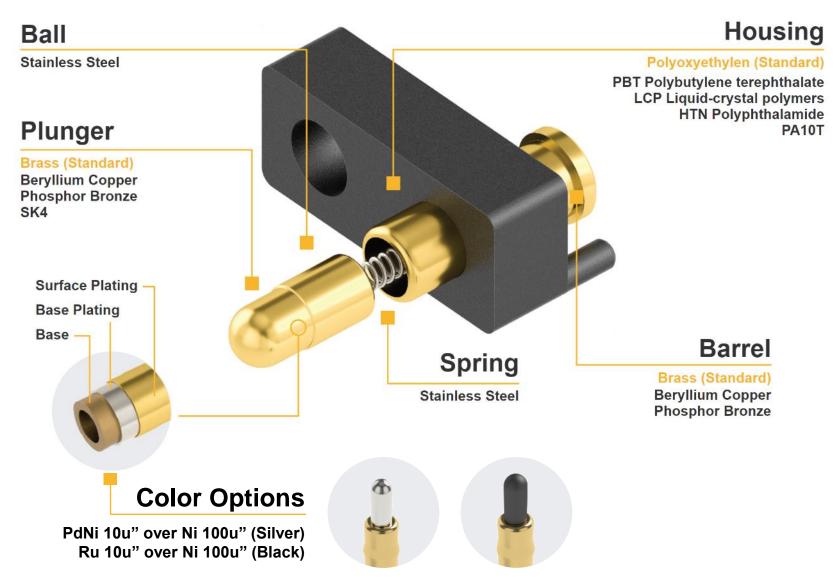




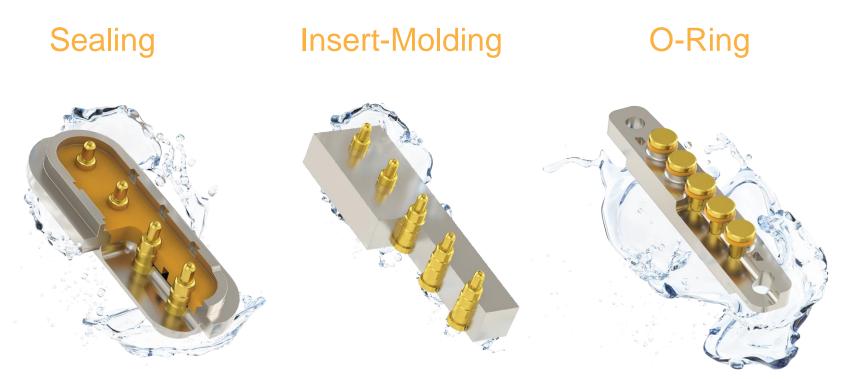
Pin Length: ≈ 3.5 mm Current: **2 A**

Pin Length: ≈ 4.5 mm Current: **3~5 A**

Pogo Pin Connector - Material



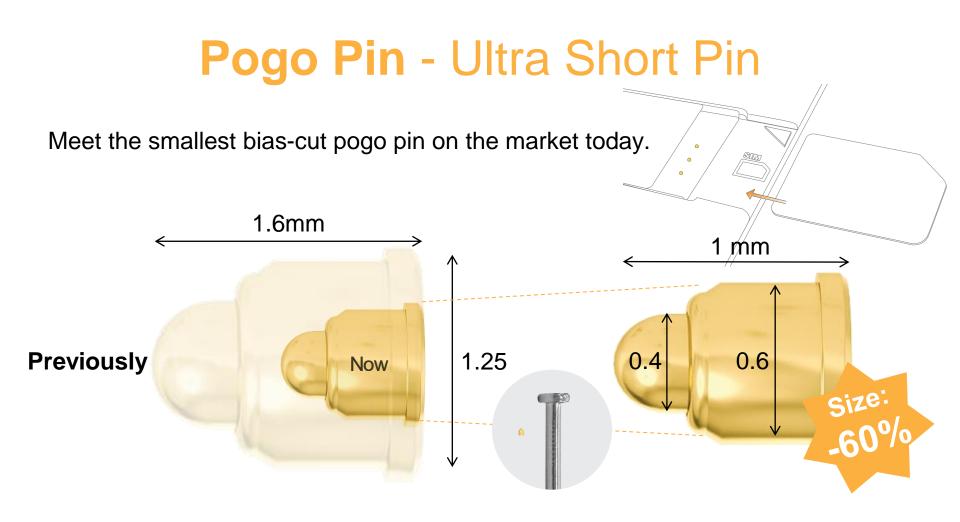
Pogo Pin Connector - Waterproof



Pitch: Small Waterproof: IPx7 at best Production Complexity: Low Pitch: Small Waterproof: IPx7 at best Production Complexity: Low Pitch: Large Waterproof: IPx8 at best Production Complexity: High

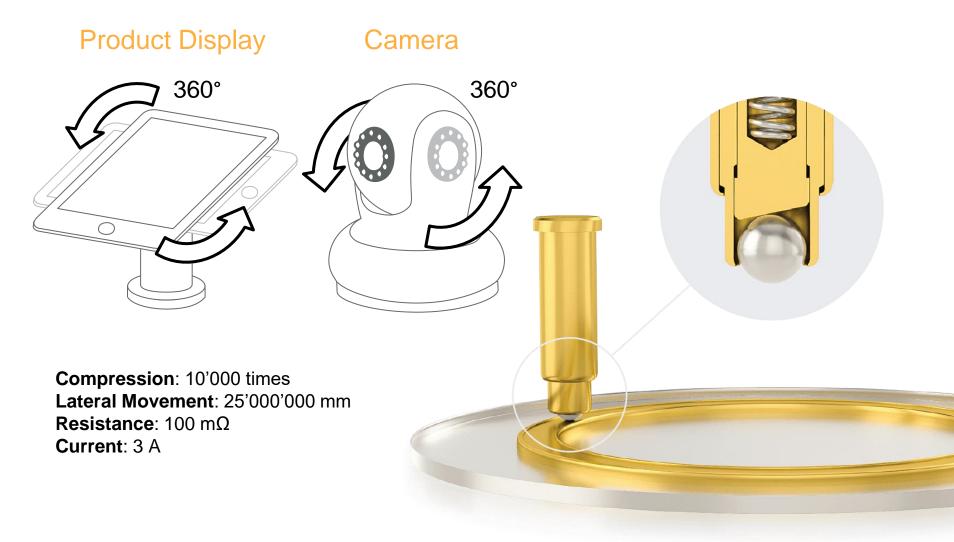
Pogo Pin Connector - Magnetic



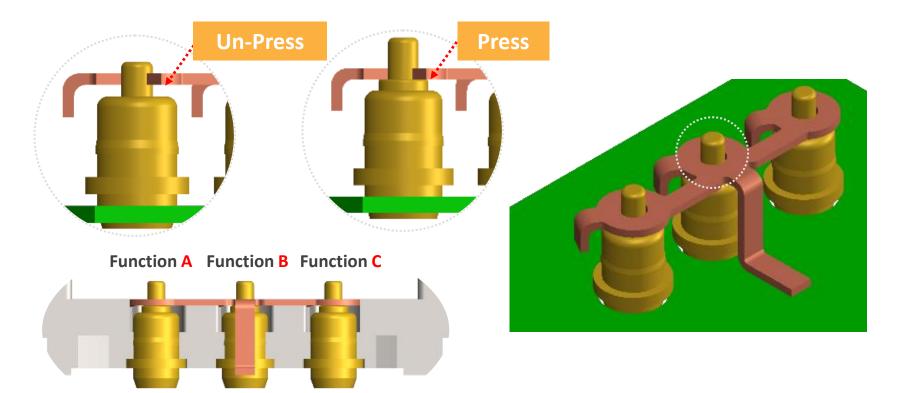


Diameter	Current	Durability			
0.6 mm	1A	3,000 compressions			
Spring force	Contact resistance				
25g	175 m Ω , to customize for grounding pin purpose				

Pogo Pin Connector - Ball Point

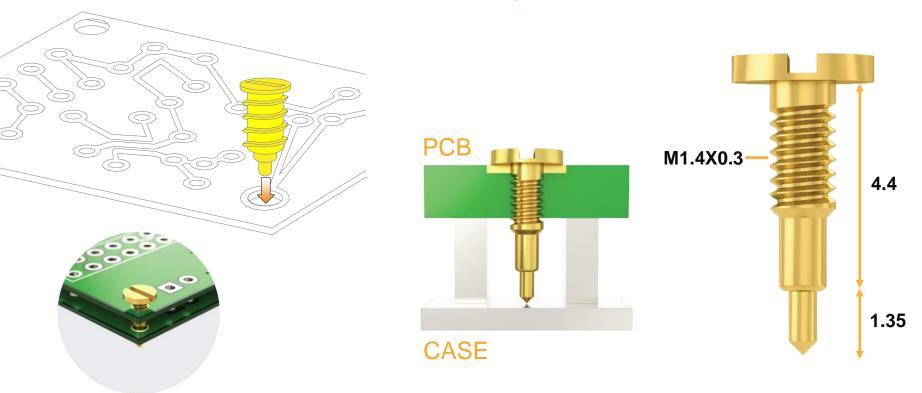


Connector: Switch Type Pogo



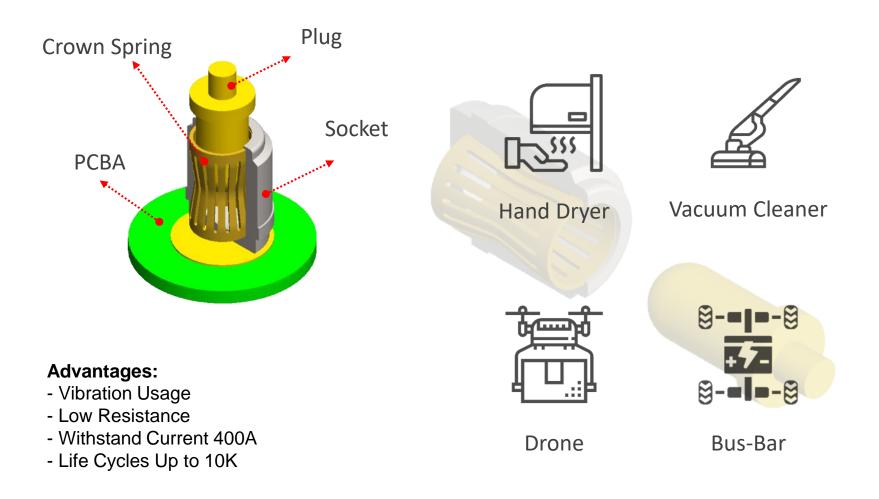
Diameter	Current	Durability	
2 mm	1A	10,000 compressions	
Spring force	Contact resistance		
60g ± 20g	50 mΩ		

Connector: Pogo Screw Pin



Diameter	Current	Durability	
3 mm	1A	10,000 compressions	
Spring force	Contact resistance		
120g ± 20g	200 mΩ		

Connector - Crown Spring Pin



High Frequency Connector Design

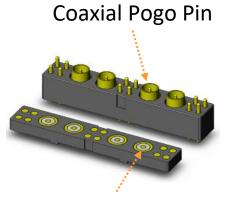
Metal Shell

Coaxial

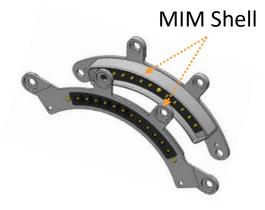
MIM Shell

Metal Shell





Coaxial Contact Pin



High Frequency Connector – USB 3.1

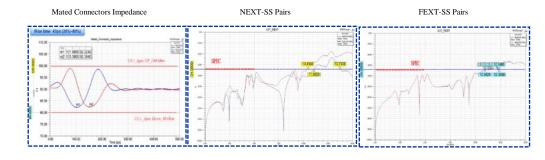


High Frequency Signal Application

- 1. USB3.0 & 3.1
- 2. HDMI
- 3. Display Port
- 4. PCle



USB 3.1 Connector HFSS analysis



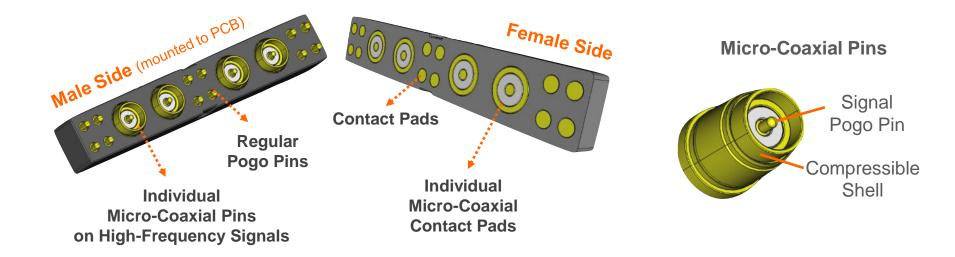


Pin Define									
GND	Tx +	Tx -	PWR	D +	D-	PWR	Rx -	Rx +	GND

High Frequency Connector – Coaxial

Pros:

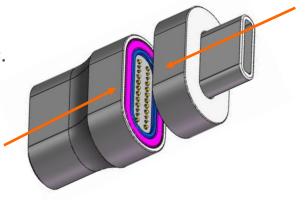
- 1. RF pins are individually shielded and are capable for USB 3.1 Gen-2 data bandwidth
- 2. The female side can lay flat on the device for better ID
- 3. The 2 sides can be mated completely since all the pogo pins and shells are compressible
- 4. Potentially oriental-free connections

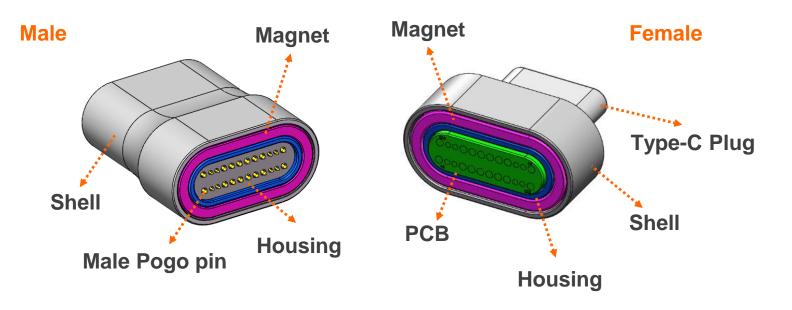


High Frequency Connector - Thunderbolt 3

Pros:

- 1. Compatible to USB 3.1 Gen-2 and full Thunderbolt 3 spec.
- 2. Male and female connector docking by magnetic force
- 3. Oriental-free connections





Anti-Corrosion Plating

Recently more and more smart watches and bracelets use Pogo Pins to fit the space constraints in such products



Wearable products are usually waterproof and are often charged after getting in contact with electrolytes such as sweat and water. Ideal conditions for Galvanic Corrosion.



Connector - Plating Comparison

					*
Plating	Testing standard	Au(50u") Layer	AP Layer	APII Layer	Super AP Layer
Color	/	Gold	Silver	Silver	Silver
Nickel release	EN 12472:2005+A1 :2009	Nickel-containing process	Nickel-free process	Nickel-free process	Nickel-free process
Plating thickness (micro inch)	XRF	100~170	110-170	270~400	210~400
Impedance (m Ω)	EIA-364-23	< 50	< 50	< 50	< 50
Salt Spray resistance (HR)	EIA-362-26	96	48	96	168
Artificial Sweat resistance (HR)	ISO-3160	96	48	96	168
Surface hardness (HV)	ISO 6507- 1:2005	200	400	400	400
Electrolysis resistance time	1mA,5V,Pitch=0 .60mm	<1min	10min	15min	60min
Cost	Factor to Gold Plating	1	x0.9	x2	x3

Connector - Medical

Critical Care System



Brainwave Headband



Catheter

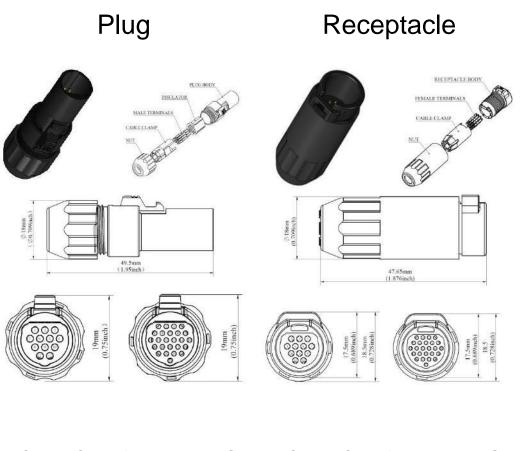


Endoscope



Medical Connector - 12/25 Pin

Product type		12 pin	25 pin	
MECHANICAL PE	RFORMANCE	+		
Contact diameter		0.5mm(0.018inch)	0.4mm(0.016inch)	
Extraction force (per contact)		0.2 N~0.8N	0.1 N~0.6N	
Contact mating cycles life	Normal socket	10000 MAX	10000 MAX	
	Wire spring socket	30000 MAX	30000 MAX	
Cable diameter		5~8mm	5~8mm	
ELECTRICAL PERF	FORMANCE			
Current rating		2.5A	1.0A	
Withstand voltage		750V DC	750V DC	
Breakdown voltage		1000V DC min	1000V DC min	
Contact resistance		<20mΩ	<20mΩ	
Insulation resistance		≥1000MΩ AT 500V DC	≥1000MΩ AT 500V DC	
Solder wire		UP TO 22 AWG	UP TO 26 AWG	
Crimp wire		22 TO 26 AWG	26 TO 28 AWG	
ENVIRONMENTA	AL PERFORMAN	ICE		
Temperature range		-40°C ∼+80°C	-40°C ~+125°C	
Contacts salt spray		48h	48h	



P/N: A-CM-DQ003000-001S

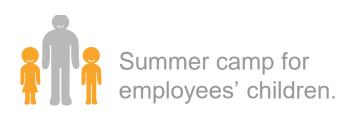
P/N: A-CF-DQ003000-003S

Metal Waterproof Type-C Connector

- Application: Medical / Military
- High Speed Transmission
- Customized Size: M8, M10, M12, M16, M18 (Type-C: min. M14)
- Customized Plating Color



Social Responsibility







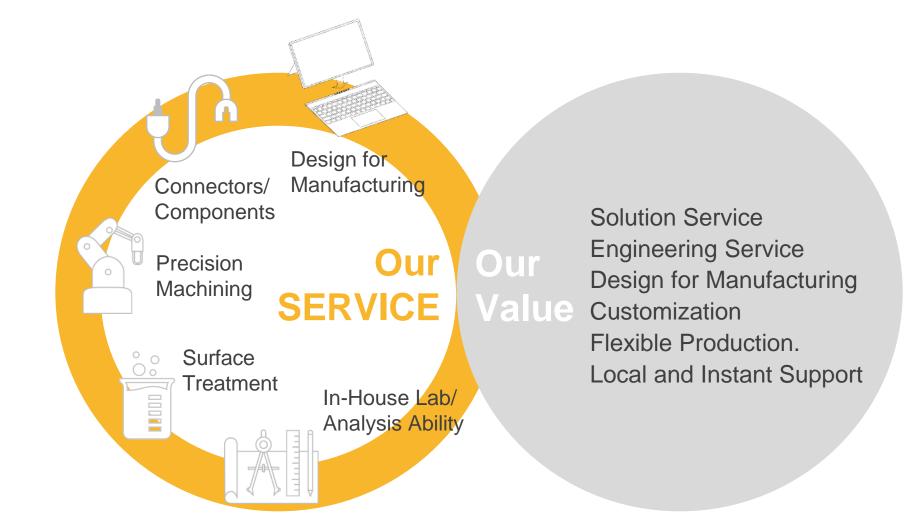
Home visit to employees around the world.





CCP offers tuition scholarship for employees' children.

Create Value for Customers









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