

Company Introduction

2024.03

CCP Contact Probes – Product Applications



Wearable Devices TWS / Smart Watch / VR/AR Headset

Pogo Pin Connector Charging Cable Charging Case Housing



Charging Stations Smart Home / Tablet / POS System

Pogo Pin Connector Charging Dock Charging Cable



Healthcare Devices Brain Wave Headset / Hearing Aids

Pogo Pin Connector Charging Case Charging Cable Waterproof USB Type-C



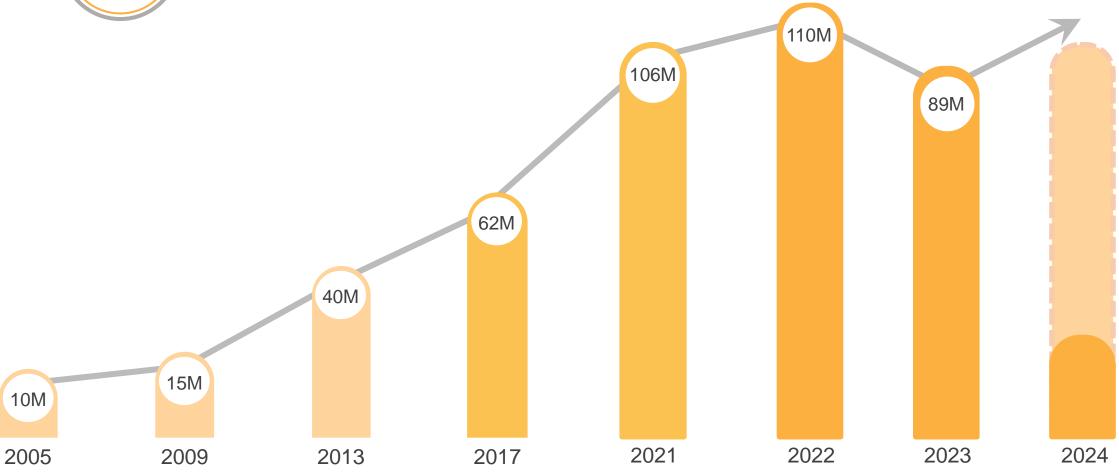
Electric Vehicle EV Charing Station / Battery System / E-Bike Connector

Crown Spring Terminal Charging Gun Battery Connector E-Bike Connector



Collaborate with Top 10 the World's Most Valuable Brands Over 1000% Growth in the Past 15 Years

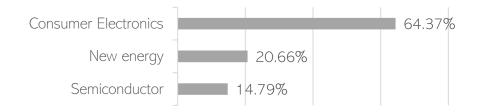
Semiconductor and New energy sectors report stable growth



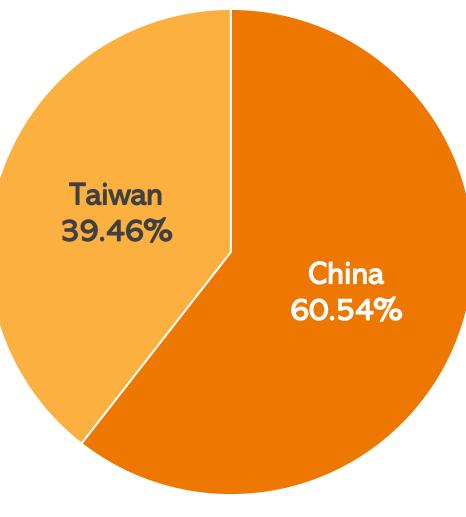
CCP Contact Probes – 2023 Revenue

2023 Financial Overview (By Region):

Total: \$89.5M



- China: \$54.2M (60.5%)
- Taiwan: \$35.5M (39.5%)

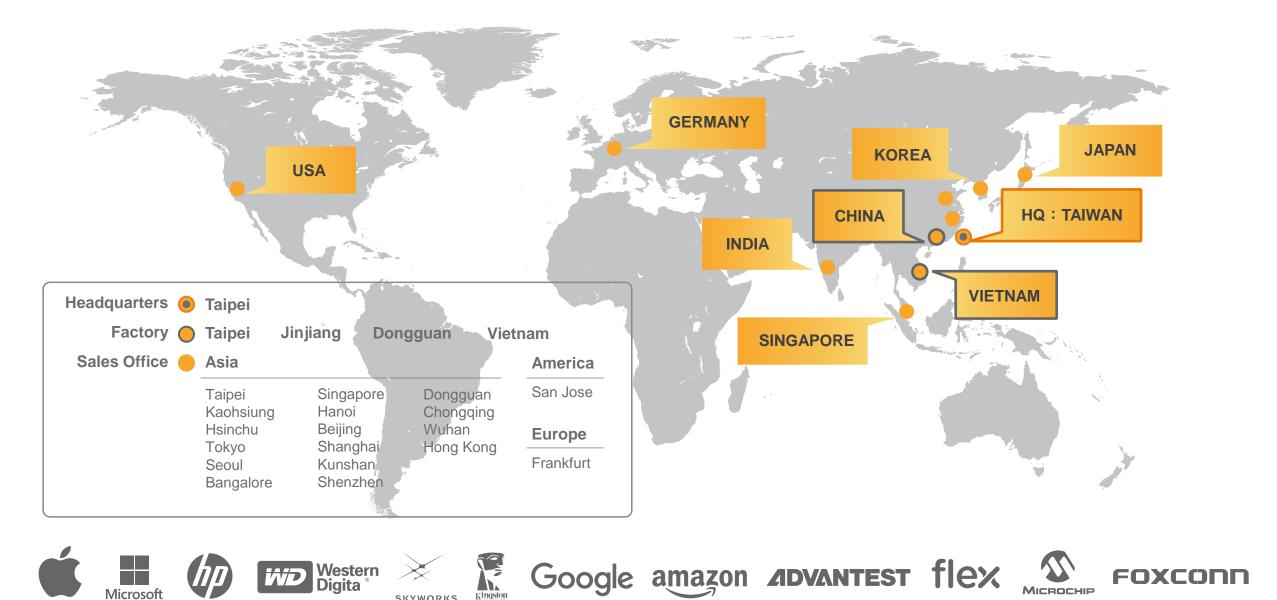


China Taiwan

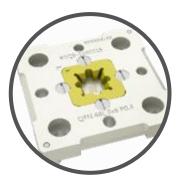
CCP Contact Probes - Worldwide

Kingston

SKYWORKS



CCP Contact Probes - Product Portfolio



Testing Solution Fine Pitch

IC Testing Probe PCB Testing Probe Testing Socket



Pogo Pin Connector

Pogo Pin Conn. Waterproof Conn. Magnetic Conn.



High Current Connector

13A~250A

Electronic Vehicle High Current Conn.



Medical Connector Environmental Sensitivity

Circular Conn. Endoscope Conn.



High Speed Cable 25Gbps~100Gbps Server Switch

Telecom



Industrial Solution

Extreme Environment

Aerospace Military Transportation

Pogo Pin Connector Product Line



TWS Earbuds



AR/VR Headset



Smart Doorbell



Smart Watch

2 in 1 Tablet & Stylus

E-Cigarette

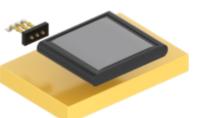






Pogo Pin Connector Product Line





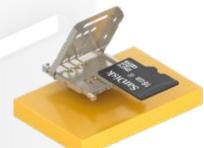
Battery Connector



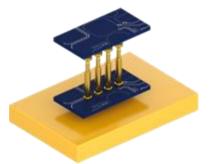
Waterproof / Magnetic Charging Module



High Frequency Connector



Ultra Small Pogo Pin

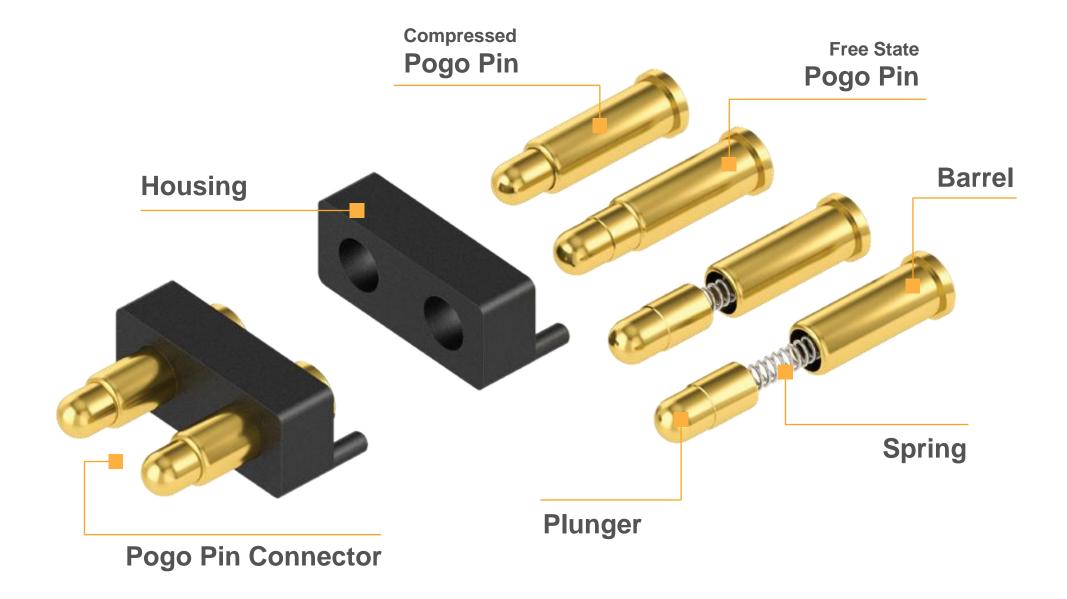


Board to Board Connector



Sliding Connector

Pogo Pin Connector – Basic Structure



Pogo Pin Connector – Material & Plating Options





Pogo Pin Connector – Basic Inner Structures

Back Drill

The drilled tail makes extra space for spring and creates a shorter pogo pin.

Bias Tail

The bias tail of plunger creates lateral force and better contact.

Pin Length: ≈ 2.5 mm Current: **1 A**



Pin Length: ≈ 3.5 mm Current: **2 A**

Ball

The ball inside stabilizes the contacting areas for a better performance.



Pin Length: ≈4.5 mm Current: **3~5 A**

Pogo Pin Connector – Waterproof Pogo Pin Connector



Pitch: **Small** Waterproof: **IPx7 at best** Production Complexity: **Low** Pitch: **Small** Waterproof: **IPx7 at best** Production Complexity: **Low** Pitch: Large Waterproof: IPx8 at best Production Complexity: High

Pogo Pin Connector – Waterproof Application





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Assembly & glue module

- IPX7 •
- Electrolytic resistant design •

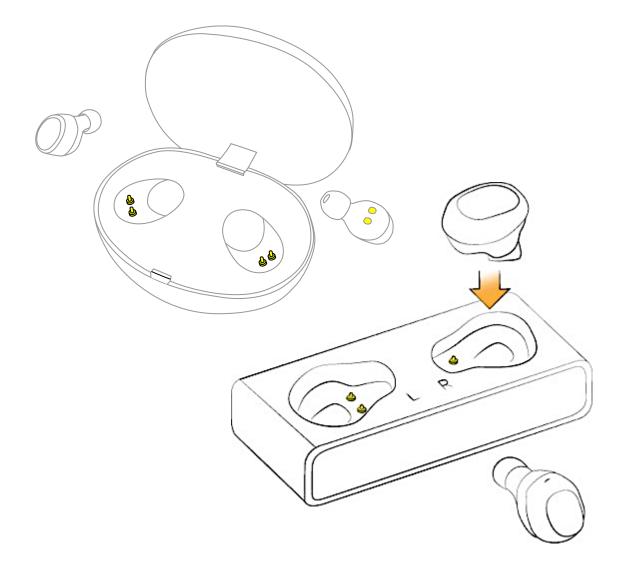




Pogo Pin Connector – Magnetic Connector



Pogo Pin Connector – Magnetic Module Design



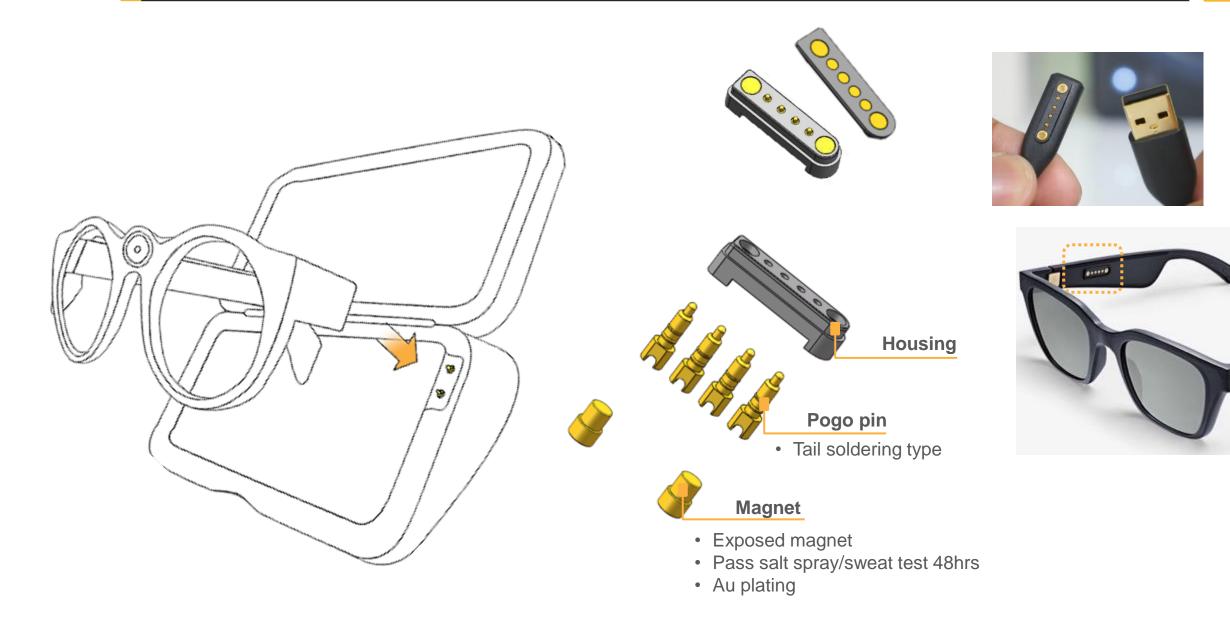




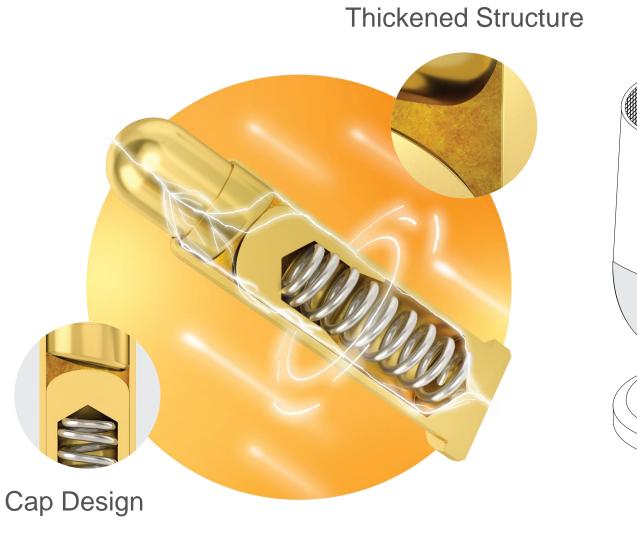


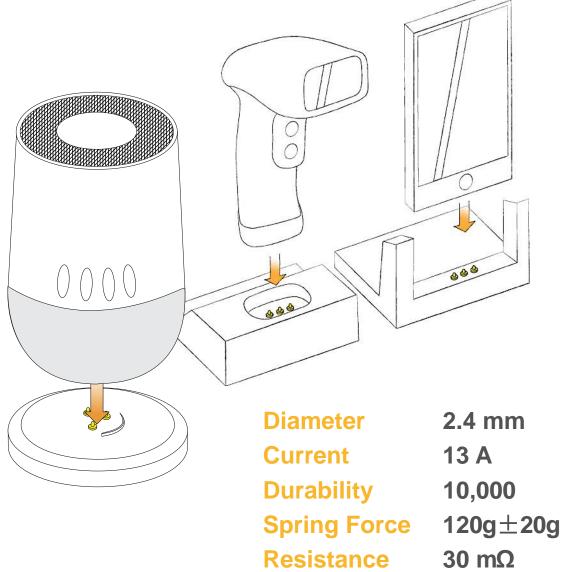


Pogo Pin Connector – Magnetic Module Design

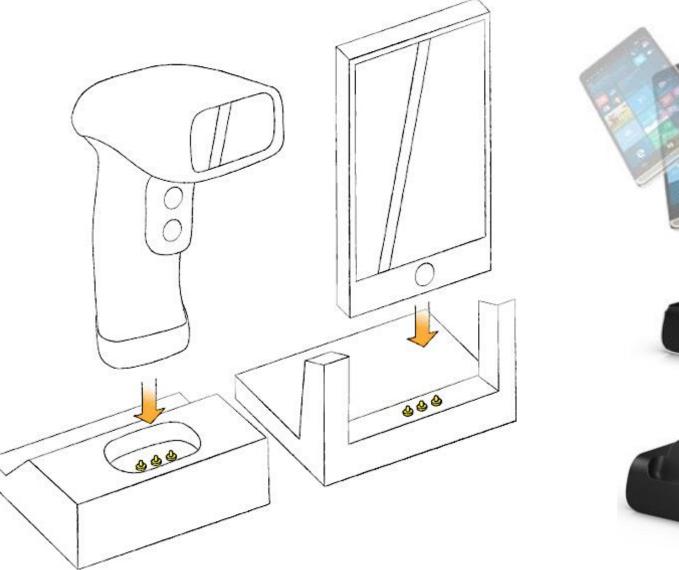


Pogo Pin Connector – High Current Pogo Pin





Pogo Pin Connector – Docking Module Design



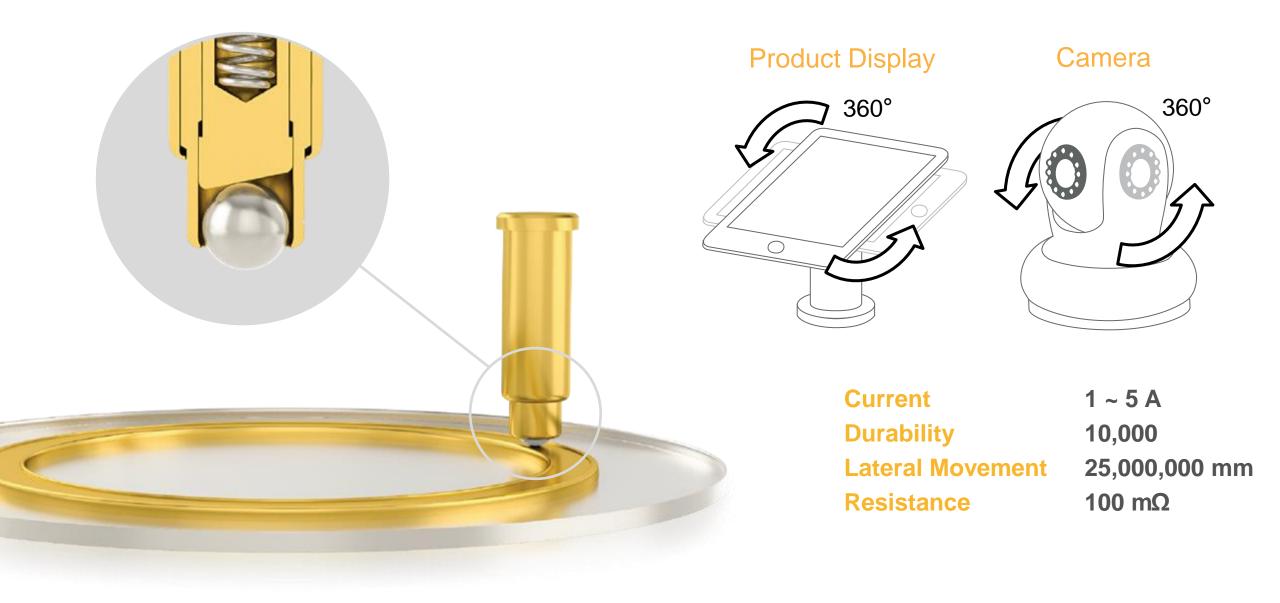


Application Power Connection Data Transmission

Advantage Easy to Contact



Pogo Pin Connector – Ball Point Pogo Pin



Pogo Pin Connector – Rotation Docking Module

Application

Rotation Docking Connection Hi-speed Data Transmission

Advantage

Customized Shape Cosmetic Finish Easy to Connect with Magnet

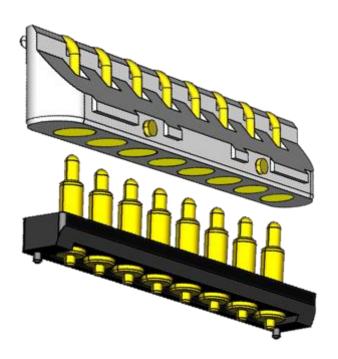




Pogo Pin Connector – High Frequency Connector

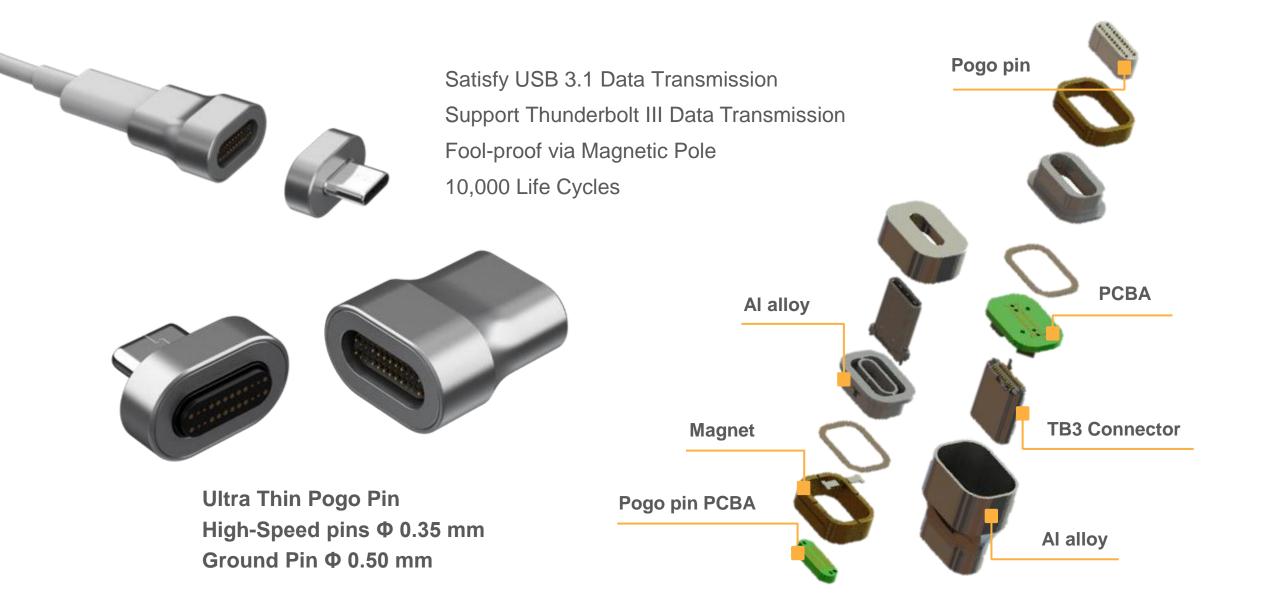


High Frequency Magnetic Matting Desktop Docking



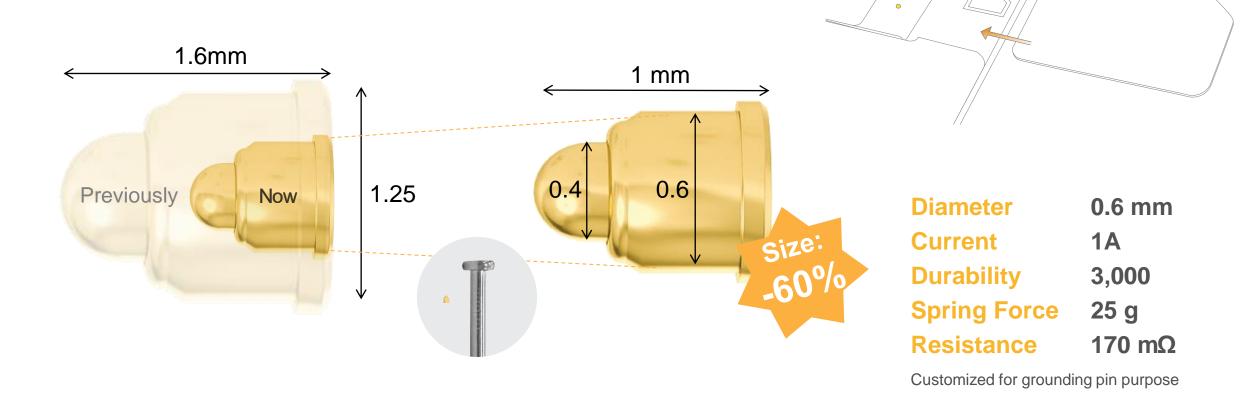


Pogo Pin Connector – Magnetic Modular Design



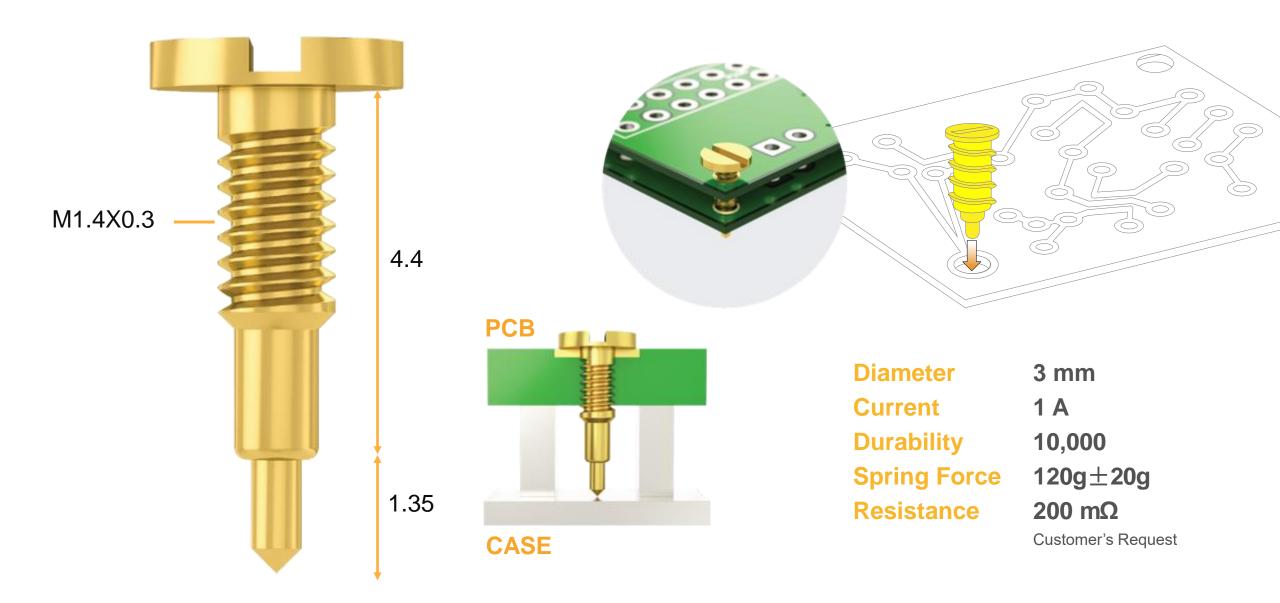
Pogo Pin Connector – Ultra Short Pogo Pin

Developed and designed to fit in compact devices Feasible for mass production



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Pogo Pin Connector – Screw Pin



Plating Technology – Anti-Electrolysis Plating



Plating Technology – Electroplating Capability





Plating Development 30 Years Experience Automated Production Line Online Plating Monitoring System Capability: 3,000 Lot/Month

Automatic Degreasing



Function: Degreasing. Max. Capability: 240 lot/day. No damage to substrate & no wastewater.

ing Automatic Pretreatment



Function: Activation. Max. Capability: 180 lot/day. High efficiency.

Automatic Post-Treatment



Function: Protection & Cleaning production. Max. Capability: 240 lot/day. Consistent Quality

Fischer X-Ray



Function: Measuring plating thickness.

PE AAS



Function: Monitor ion concentration.

Plating	Testing Standard	Au(50u") Layer	AP Layer	APII Layer	Super AP Layer
Color	1	Gold	Silver	Silver	Silver
Nickel Release	EN 12472:2005+A1:2009	Nickel-containing process	Nickel-free process	Nickel-free process	Nickel-free process
Plating Thickness (micro inch)	XRF	100~170	110-170	270~400	210~400
Resistance (m Ω)	EIA-364-23	< 50	< 50	< 50	< 50
Salt Spray Resistance (HR)	EIA-364-26	96	48	96	168
Artificial Sweat Resistance (HR)	ISO-3160	96	48	96	168
Surface Hardness (HV)	ISO 6507-1:2005	200	400	400	400
Electrolysis Resistance Time	1mA,5V,Pitch=0.60mm	<1min	10min	15min	60min
Cost	Factor to Gold Plating	1	x0.9	x2	x3

Medical Connector Product Line



Critical Care System



Catheter



Brainwave Headband



Endoscope



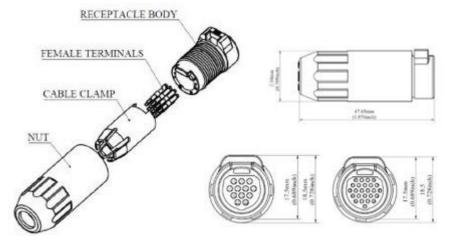
Medical Connector Product Line

Plug

MALE TERMINALS CABLE CLAMP NUT

Receptacle





Extremely Low Force Error Proof Safe Lock 10,000 Life Cycles



Medical Connector – High Frequency Waterproof

- Application: Medical / Military
- High Speed Transmission
- Customized Size: M8, M10, M12, M16, M18 (Type-C: min. M14)



Testing Solution Product Line



IC Package Test



Burn-In Test



High Frequency Test



Memory Test

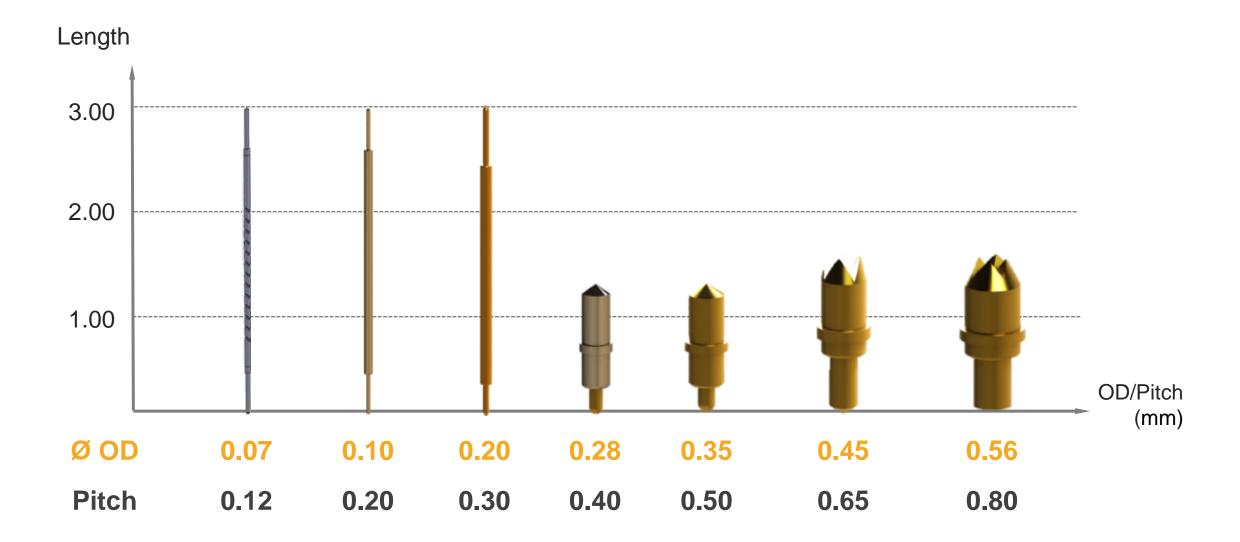


WLCSP Test



Battery Test

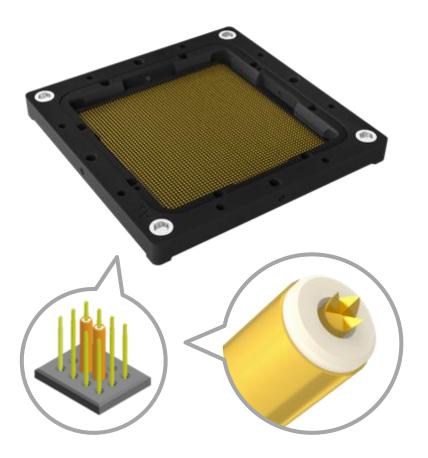




Testing Solution – High Frequency Socket

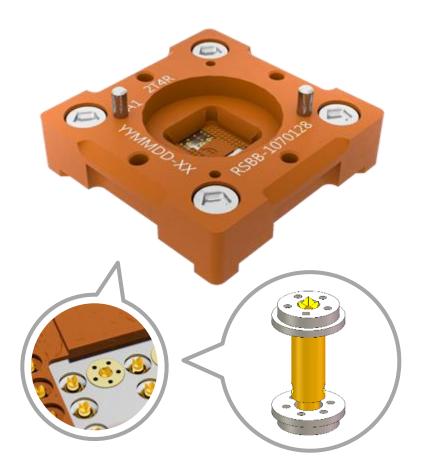
5G IC

Coaxial Probe Socket

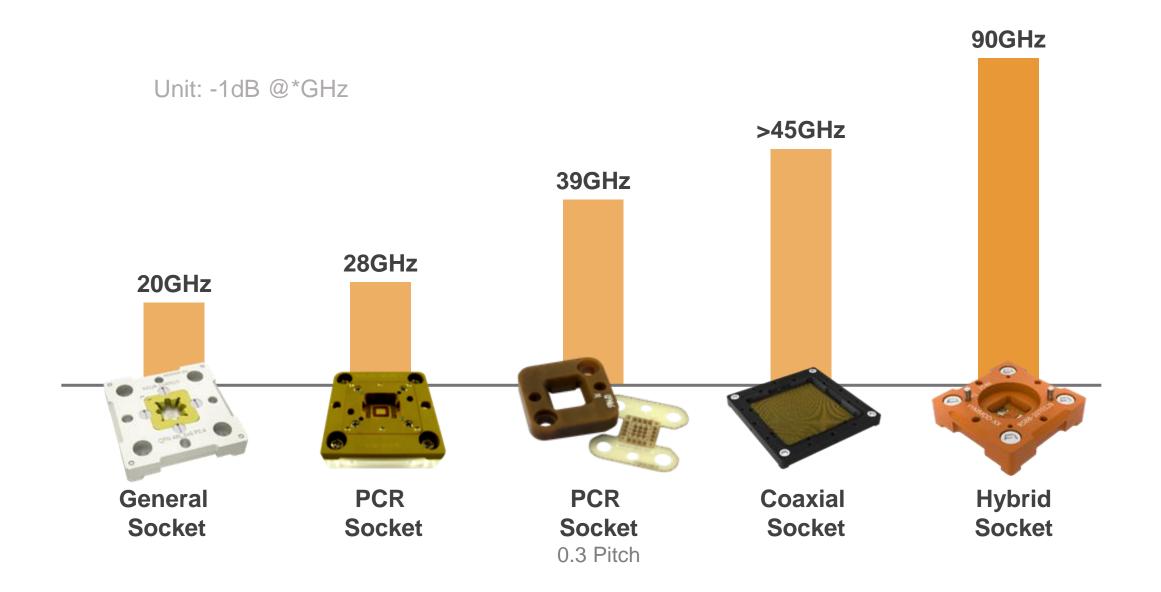


ADAS

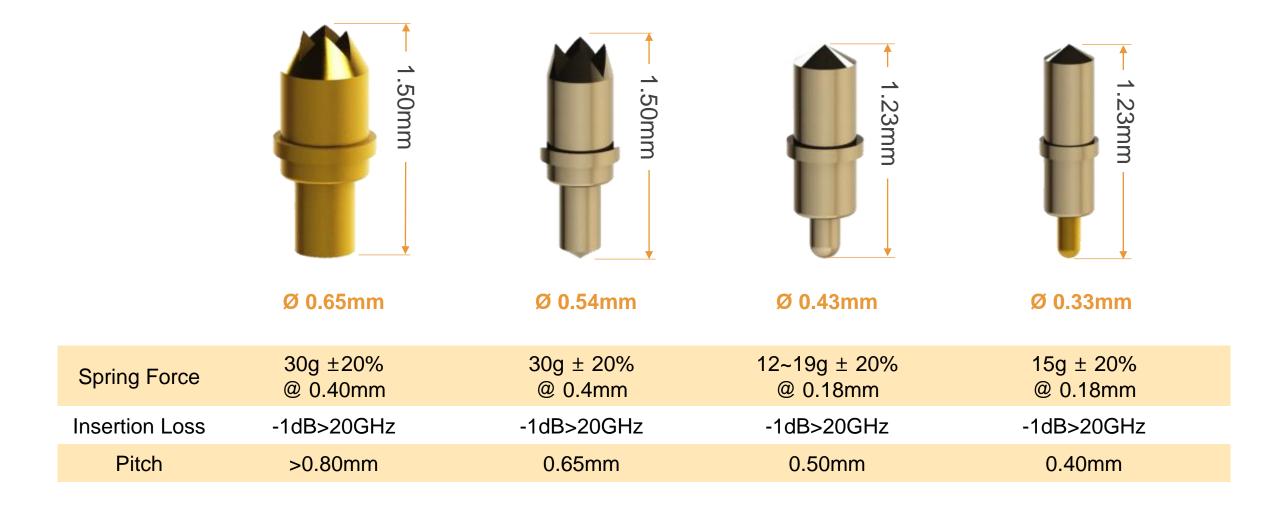
Hybrid Coaxial Socket

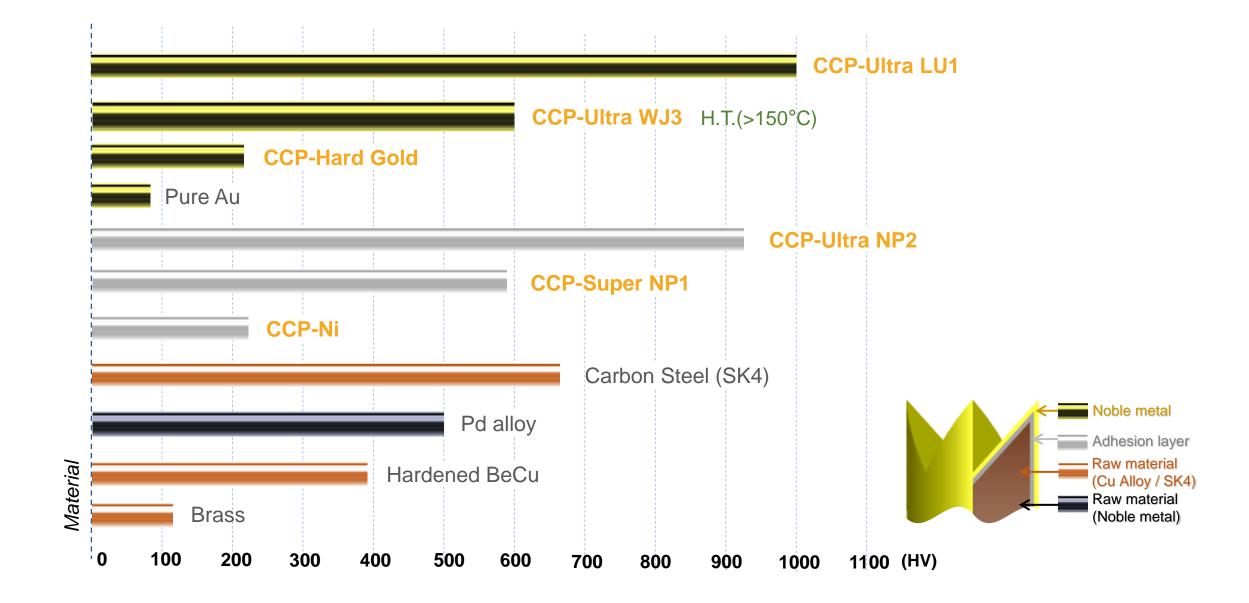


Testing Solution – High Frequency Socket



Testing Solution – High Frequency Probes





Testing Solution – Integrated Manufacturing



Automatic CNC lath



CNC spring coiling machine



Surface treatment production line



Semi-automatic assembly machine



Automatic assembly machine



Automatic probe full inspection

















EV Charging Station



Scooter Battery System



EV Inner Ports



E-Bike Connector



High Current – Crown Spring Connector

Crown Spring

Copper Alloy with Silver Plating Min. Size & Max. Contact Points High Current Up To 600 Amps

Female Terminal

Copper Alloy with Silver Plating

> 20,000 Life Cycles Low Exertion Force



Male Terminal

Copper Alloy with Silver Plating Precise Turning Pin Low Contact Resistance = Low Temperature Rise

= Low Energy Loss

Patent No: CN 206893841 U

High Current – EV Charging Solution



EV Charging Solution - SAE J1772 Charging Gun



EV Charging Solution - SAE J1772 Charging Gun



High & Stable Current

Low Temperature Rise



Low Contact Resistance



 $\overline{\mathbf{V}}$





Flame Retardant

Safe Design





SPECIFICATION

Mating Cycle	≧10000
Insertion Force	< 100N
Current	16A/32A/50A/80A
Voltage	120VAC / 240VAC
Insulation Resistance	≧500MΩ
Flammability Class	UL 94-V0
Operating Temperature	-30°C ~ +50°C
Withstanding Voltage	1000V (AC 1 Min.)
IP Rating	IP67

EV Charging Solution - IEC 62196 Charging Gun



EV Charging Solution - IEC 62196 Charging Gun







Low Temperature Rise



Low Contact Resistance



Safe Design



Long Life Cycle



Flame Retardant

UV Resistance



Ergonomic Design





Various Charging Mode

SPECIFICATION			
	Single-Phase	Three-Phase	
Mating Cycle	≧10	000	
Insertion Force	<10	00N	
Current	16A/ 32A 16A/ 32		
Voltage	250V AC	480V AC	
Insulation Resistance	≥500MΩ (500V DC)		
Flammability Class	UL 94-V0		
Operating Temperature	-30°C ~ +50°C		
Withstanding Voltage	1000V (AC 1 Min)		

IP67 (unplugged)

IP Rating

EV Charging Solution - IEC 62196 Charging Gun



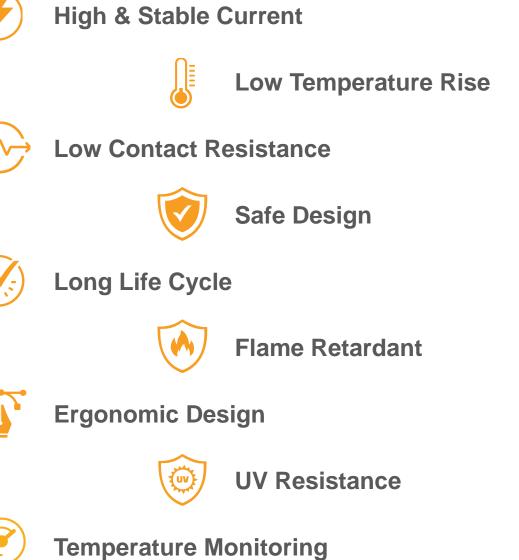
IEC 62196 Portable Charger

IEC 62196 Type 2 to Type 2

EV Charging Solution - CCS Combo 1 Charging Gun



EV Charging Solution - CCS Combo 1 Charging Gun



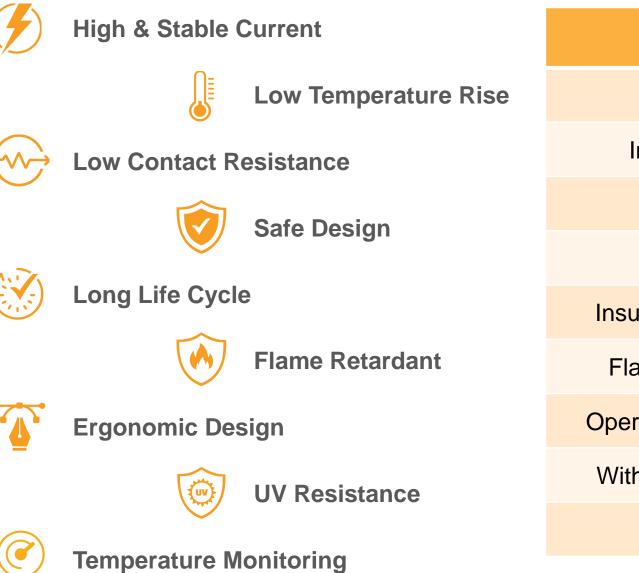
SPECIFICATION

≧10000
< 100N
80A/200A
1000V
≧5 MΩ
UL 94-V0
-30°C ~ +50°C
3000V (AC 1 Min.)
TYPE 4

EV Charging Solution - CCS Combo 2 Charging Gun



EV Charging Solution - CCS Combo 2 Charging Gun



SPECIFICATION

Mating Cycle	≧10000
Insertion Force	< 100N
Current	200A
Voltage	1000V
Insulation Resistance	≧5 MΩ
Flammability Class	UL 94-V0
Operating Temperature	-30°C ~ +50°C
Withstanding Voltage	3000V (AC 1 Min.)
IP Rating	IP 54

High Current – E-Scooter Connector

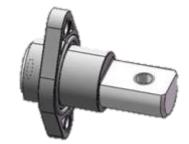


High Current – E-Bike Battery Connector



High Current – Power Storage Connector







Feed Through Terminal



High Voltage Power Lock Connector Current Diversion Connector



High Voltage Power Lock Module

Manufacturing Capability – Precision Machining



CAM Turing Machine: 105 Units Capacity: 20KK Precision: 0.005mm

CNC Turing Machine: 42 Units Capacity: 2KK Precision: 0.001mm



IC Test Probe

High Current Pin & Socket



Pogo Pin

Customized

Manufacturing Capability – Precision Machining









Turning Capacity: 28M/month Cloud Management System

Manage and monitoring labor, machine and material (equipment utilization; yield; production efficiency; equipment TPM management)

Equipment	Accuracy (mm)	Quantity	Capacity (pcs)
CAM	0.005	105	28M
CNC NPI	0.001	14	0.7M
CNC NPI	0.001	33	2.2M

CNC dedicated for NPI can be converted to MP when needed

Manufacturing Capability – Precision Machining





Heat Treatment	-
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Equipment	Accuracy (mm)	Quantity	Capacity (pcs)
Secondary machine	0.01	98	30KK

Function: CNC and fine-turning machine (bias, grooving, thread addendum, drill, deburring etc.)

Equipment	Material	Quantity
Quenching furnace	SK4	1
Vacuum Tubular Furnace	BeCuPd Alloy	2
Oven	Pre-processing	1
Vacuum Machine	Pre-processing	1



50T FANUC ROBOSHOT Injection Molding Machine Capacity: 3KK pcs / Month



50T-170T TOYO DH300C Injection Molding Machine Capacity: 5KK pcs / Month



55T-120T Injection Molding Machine Capacity: 3KK pcs / Month







EV Charging Gun Housing



Insert Molding High Current Connector

Manufacturing Capability – Injection Molding

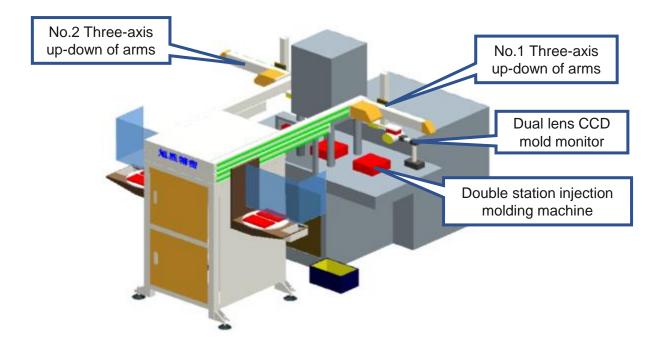




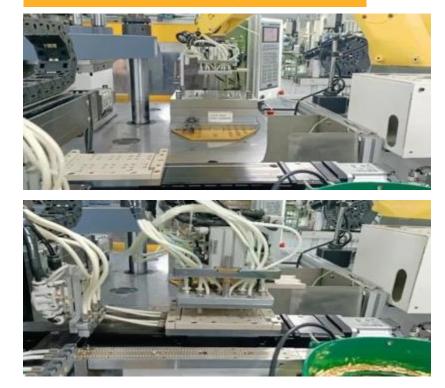
Injection molding equipment:

- Metal molding equipment: 55T-120T
- Fanuc injection molding machine: 50T
- Toyo injection molding machine: 50T-230T
- MultiTech precision molding machine
- Injection molding processing capacity 6.5kk/month

Manufacturing Capability – Injection Molding



Automatic Molding Process

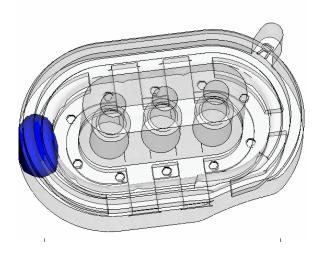


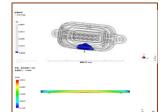
The instruction of the device:

- Double station loading and unloading equipment adopts two sets of independent systems to control left and right stations, respectively. It can be used independently single or both sides.
- The loading and unloading manipulator of each station is controlled by three-axis servo motor, with accurate positioning and convenient adjustment.
- Effective production line for operation and maintenance.

Manufacturing Capability – Injection Molding

Mold Flow Analysis





• Tool material and structure R & D capability

- Process development capability
- Fixture development ability
- Analogue simulation
- Molding design
- Molding manufacturing
- Fixture manufacturing
- Injection molding
- Metal injection molding

Tooling Processing



- Molding tool fabricating equipment is equipped with Swiss G + F equipment.
- Mikron machining center, G + F slow wire, Triple mirror spark machine, Fully automatic grinder, Microporous punch
- Molding tool capacity 10 sets / month, Precision Molding \pm 5 μ m
- Tooling type: insert molding, injection molding, stamped tooling

Manufacturing Capability – Stamping Factory

Stamping









Stamping machine 40T-80T

- Stamping Accuracy: ±0.01mm
- Stamping speed: 300-800 spm
- Material: ALU, BCP, BSP, PBP, SK4, SUS
- Capability: 1.8B pcs/Month



Manufacturing Capability – Assembly

12 Assembly & Test Production Lines

Capacity: Pogo Pin 150KK / month

80% of the process equipment are developed and designed by CCP team, 20% co-develop with customer/supplier **100% assembly lines are developed in-house**



Manufacturing Capability – Automatic Product Line



Fully Automatic Production Line

Launched in 2021 Q4 after two years of research and development. Line copying in plan to implement and to replace labor intensive production line.



Auto-Assembly & inspection

- Capability : 20K/h
- Precision: ±0.01mm



Auto-Reclaimer

- Precision of counter point: ±0.02mm
- Repeatability ±0.01mm



Auto-Align Components

Auto-Crimping

- Precision of counter point : ±0.01mm
- Precision of crimping: ±0.01mm

Resistance inspection

- Precision of testing: ±0.01mm
- Precision of the inspecting: ±0.03mΩ

Spring Force Inspection

- Precision of the testing: ±0.01mm
- Precision of the inspecting : ±0.02g

Manufacturing Capability – Assembly



Name	Spec	Accuracy(mm)	QTY	Capacity
Crimping Machine	3-axis, 5PIN	±0.01	25	50kk/month
Single PIN Crimping Machine	XY-axis, cylinder	±0.02	50	40kk/month
Automated Rolling Groove Machine	3-axis auto assembly	±0.01	10	2.6kk/month
Semi - Automated Rolling Groove Machine	Single-axis, 4 cylinder	±0.01	18	2kk/month





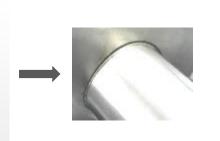
Automated rolling groove and Crimping machines are 100% developed and designed by CCP developed team.

Manufacturing Capability – Assembly

Laser Welding







Equipment	Type/ Spec	Power	Qty
Fiber Laser Marking Machine	Red Light; Air Cooling	20W	3
Fiber Laser Marking Machine	Purple light; Air Cooling	20W	2
Laser Welding Machine	Three-axis	4500W	1



Musashi

Specialized inline system for underfilling, damming and encapsulation. Highs speed 2000mm/s Dispensing pattern auto programming

Equipment	Type/ Spec	Accuracy	Qty
Three-axis Dispensing Machine	Single Glue	±0.5g	10
High Velocity Dispensing Jet Machine	Single Glue	±0.3g	1
Three-Axis Dispensing / Potting Machine	Mix Glue	±0.5g	3
Air Leakage Testing Machine	Air Leakage Testing	6KPa	4
Auto Air Leakage Testing Machine	Air Leakage Testing	6KPa	1



UV glue potting line



High velocity glue dispensing machine

Three-axis dispensing/

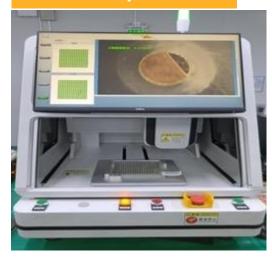
potting machine



Manufacturing Capability – Inspection



Defect inspect AOI



30+ CCD inspection equipment have been invested for quality inspection of product dimension and appearance defects, which cover wide inspection requirements.

In 2021, CCP has developed, customized, and implemented AOI on the production floor successfully for high-quality requirements.

AOI Deep Learning

- 1. Vision Pro system for product positioning and image segmenting.
- 2. Deep learning algorithm to extract defect regions.
- 3. Judge OK / NG through the extracted defect area.

	AOI Device List			
Equipment	Type/ Spec	Precision	Qty	Detectability
AOI	For all product	0.015	6	6k/h
AOI	For non-standard product	0.01	19	6~8Kh
DL AOI	Appearance defect inspection	0.01	6	10k/h

AOI Packing Machine



Plate Auto-Packing Machine



Manual Packing Machine



Auto Vibration-Disk Packing Machine



Each production area has packing machine set up ready to meet customer's requirements.

Packing Equipment List		
Equipment	Function	Qty
Auto-Inspected and packing machine	Dimension inspection + Auto- packing	5
Auto vibration-disk packing machine	Automatic suction packing	8
Plate auto-packing machine	Automatic suction packing	3
Manual packing machine	Manual packing	8

Testing Capability – CNAS Lab Center

ISO 17025



China National Accreditation Service for Conformity Assessment LABORATORY ACCREDITATION CERTIFICATE (Registration No. CNAS L11301)

Dongguan C.C.P. Contact Probes Co., Ltd. Testing Center (Legal Entity: Dongguan C.C.P. Contact Probes Co., Ltd.) No.10, Nanmian Road, Nanmian Community, Humen, Dongguan,

Guangdong, China

is accredited in accordance with ISO/IEC 17025: 2017 General Requirements for the Competence of Testing and Calibration Laboratories(CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence to undertake the service described in the schedule attached to this certificate.

The scope of accreditation is detailed in the attached schedule bearing the same registration number as above. The schedule forms an integral part of this certificate.

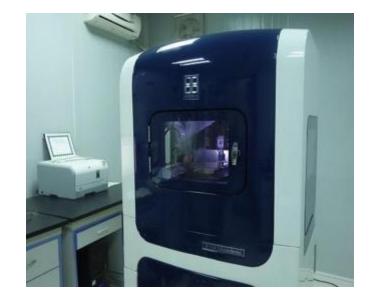


2018 CNAS Certification 2019 Renewed Certification



Testing Equipment

Testing Capability – Advanced Equipment







Equipment	Nano indenter
Test item	Measuring film hardness
Force sensitivity	< 30 nN
Manufacturer	Hysitron T950
Origin	USA

Equipment	Scanning electron microscope (SEM)	
Test item	Surface morphology, Composition	
Detection range	Max. magnification: 800 k X	
Manufacturer	Hitachi S-4800	
Origin	Japan	

quipment	Scanning electron microscope (SEM)
est item	Surface morphology, Composition
etection range	Max. magnification: 300 k X
lanufacturer	Hitachi SU-3500
Drigin	Japan

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Testing Capability – Advanced Equipment







Equipment	ICP-OES
Test item	Monitor ion concentration.
Measurement limit	Cu:0.7ppb
Wavelength range	160nm-800nm
Manufacturer	GBC
Origin	Australia

Equipment	3 coordinate measuring machine
Test item	Geometric tolerance
Detection range	X = 300 mm, Y = 200 mm, Z = 200 mm
Accuracy	0.01 mm
Manufacturer	ZEISS
Origin	Germany

Equipment	White Light Interferometers
Test item	Measurement the sample roughness
Detection range	600 um*200 um
Accuracy	0.001 um
Manufacturer	Bruker
Origin	Germany

Testing Capability – Test Equipment

Mechanical Performance

Environmental Testing

Electrical Performance



Network Analyzer



Safety Comprehensive Analyzer

Mechanical

Vibration/Shock



Automatic Insertion Force Tester



Other

Hot-Air Reflow machine



VNA Vector Network Analyzer)



High Current Power Supply & Electronic Load



Contact Resistance **Tester**



Waterproof test machine

Oven



Salt spray test machine



machine

Durability Cycling Machine

3D laser scanning microscope



X-ray



Electrochemical workstation



Terminal cross section analyzer



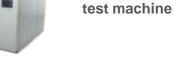
RCA Tape Abrasion

Tester



Flush test

chamber



Temperature & humidity test

Thermal shock



Quality Management

Quality System

ISO 9001:2015 Quality Management Systems

IATF 16949:2016

Automotive Quality Management System

ISO 14001 : 2015 Environment Management Systems QC 080000

Hazardous Substance Process Management

ISO 13485:2016

Medical Devices Quality Management Systems



Verification Ability

Testing Items

Environmental

Waterproof

Humidity Test Salt Spray Thermal Impact Resist. to Solder Heat Vibration

Electrical

Contact Resistance Insulation HIPOT Rated Current

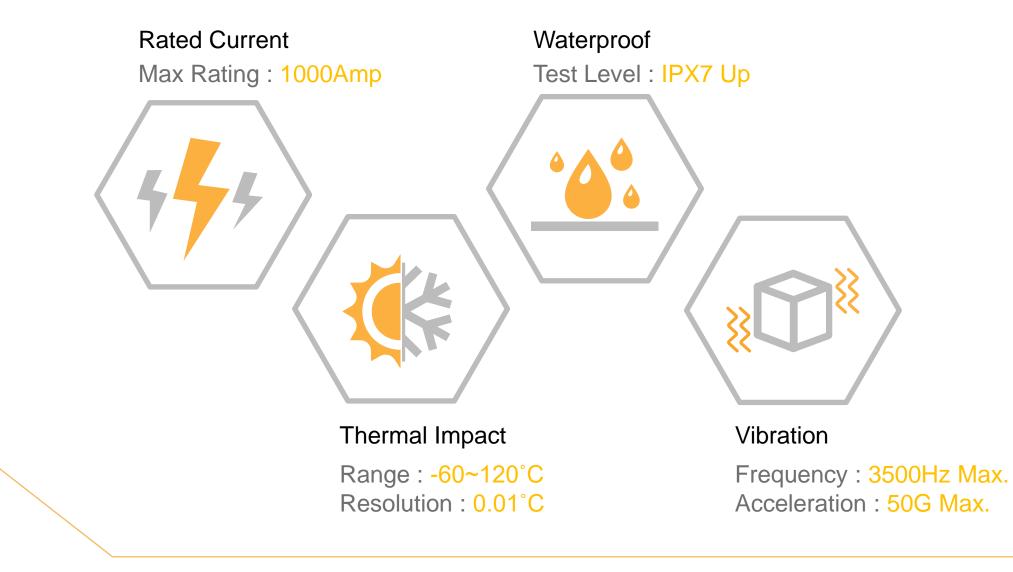
Mechanical

Retention Force Life Cycle Vibration Mechanical Shock

Other

Drop Soldering Side Force Solderability

Testing Equipment



Social Responsibility







Home visit to employees around the world





CCP offers tuition scholarship for employees' children



CCP Contact Probes

info@pccp.com.tw



Q&A